WHICH PRIMER?

EPOXY, HIGH BUILD OR DTM

Spray cans and spray guns, one slide per case



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SPRAY CANS: ALWAYS 1K EPOXY

THE GROUND COAT UNDER EVERY COLOR

1 light coat, 5 minutes, 1 medium wet coat. Wait 1 hour



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HIGH BUILD ONLY FOR DAMAGE

CURB RASH, PITTING, SCRATCHES

2 to 4 coats, 5 to 15 minutes between



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SAND THE HIGH BUILD

320 TO 400 BEFORE EPOXY

600 before basecoat



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GRAY OR BLACK EPOXY?

GRAY UNDER MOST COLORS AND WHITE

Black under dark and candy colors



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TOPCOAT WINDOW

15 MINUTES TO 24 HOURS

No sanding needed. Past 24 hours, scuff with 600



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SPRAY GUN: BARE METAL

HS EPOXY AP-5511, MIX 1:1

Topcoat wet-on-wet after 30 to 45 minutes at 68F



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OVER AN EXISTING FINISH

DTM PRIMER-SEALER AP-7541

Sealer 4:1:2: topcoat after 15 to 20 min. Primer 4:1:1: 3 hours, then sand



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ONE PRIMER, TWO JOBS

EPOXY PRIMER AP-5511, MIX 1:1

1 part AP-5511 to 1 part AH-5200 activator



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READ THE FULL GUIDE

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