SPRAY GUN SETUP

TIP, PRESSURE, DISTANCE

The numbers for every product



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BASECOAT AND METALLICS

1.3MM TIP, 25 TO 30 PSI

Metallic base: 25 to 28 PSI



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CLEARCOAT

1.4 TO 1.5MM TIP, 30 TO 35 PSI

Keep separate tips for base and clear

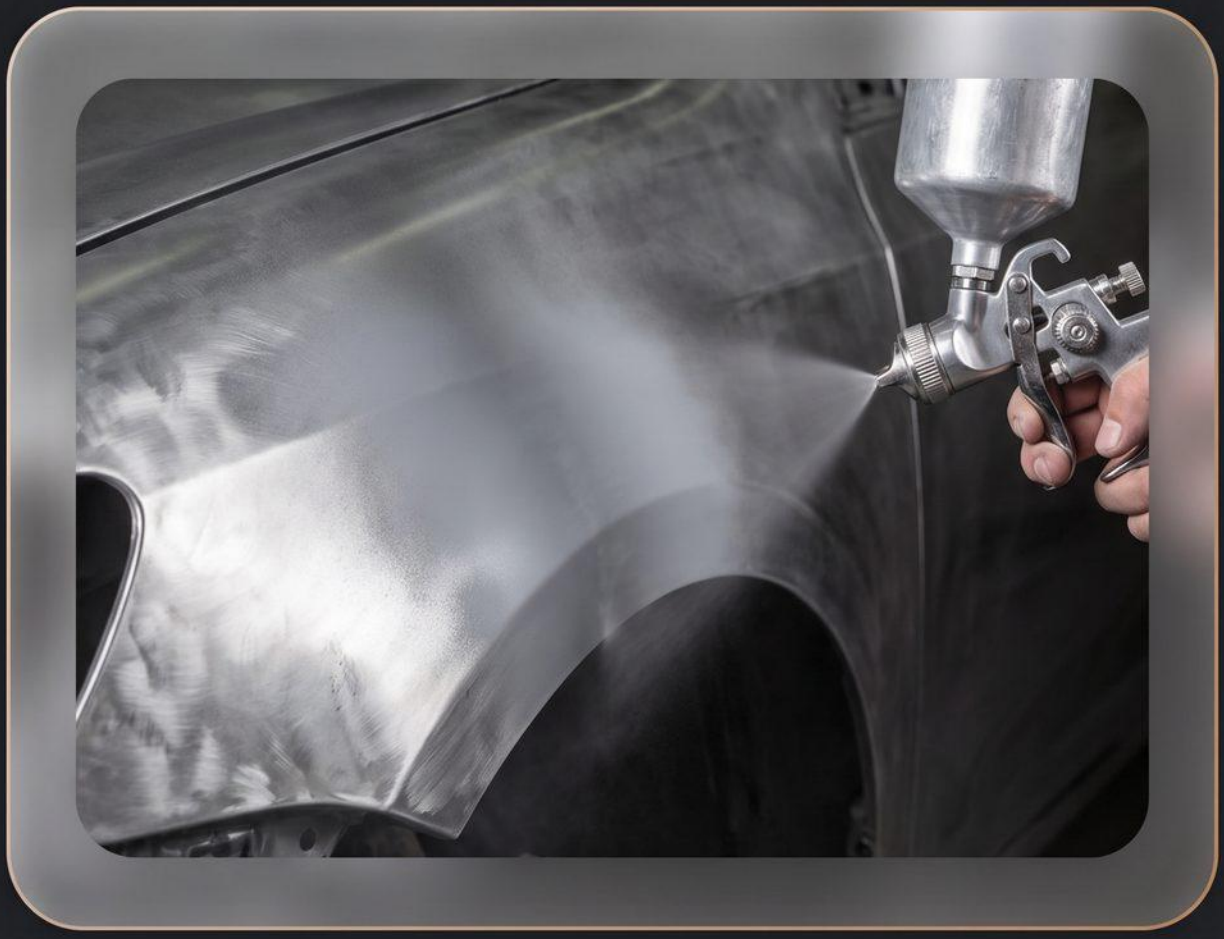


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PRIMER

1.5 TO 1.7MM TIP, 35 TO 40 PSI

Heavy primer and filler: 1.7 to 2.0mm

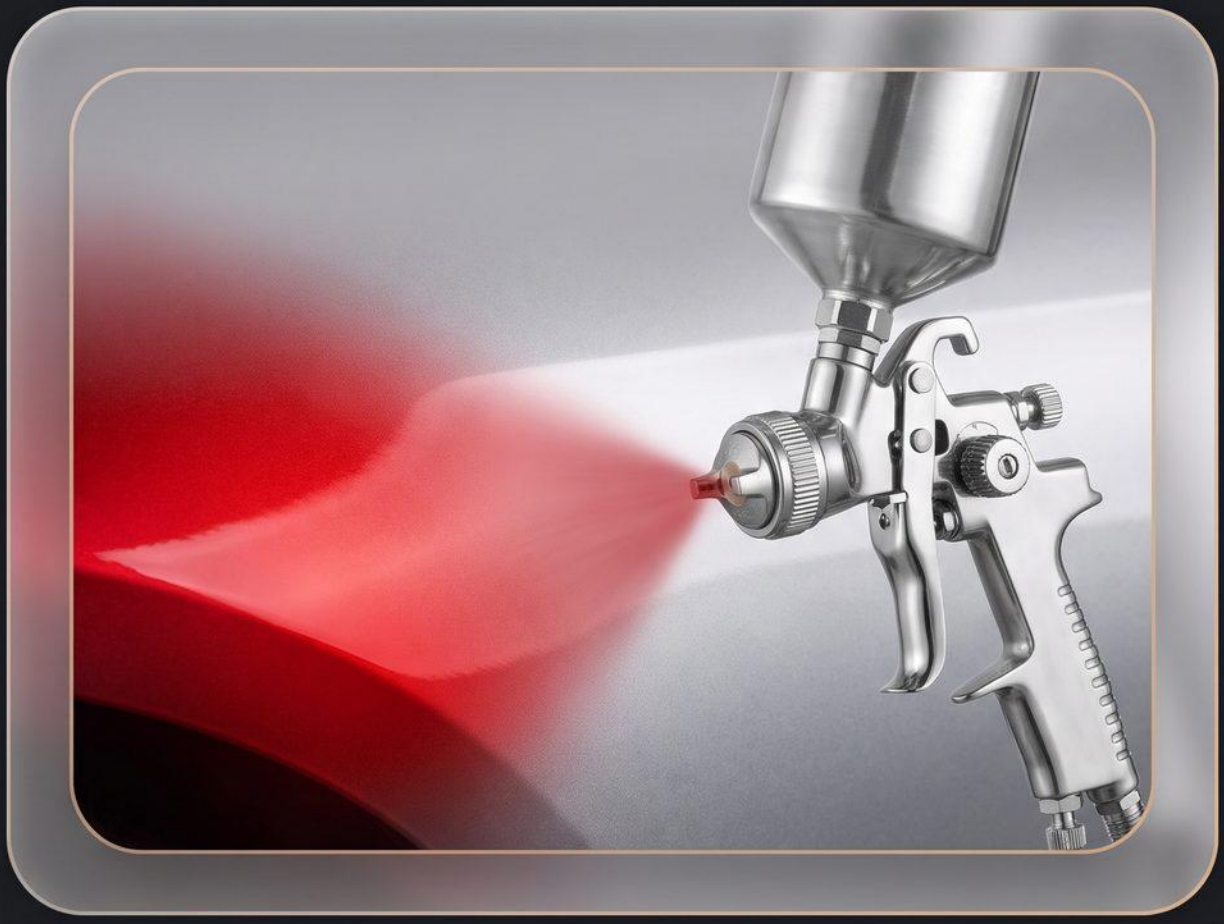


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CANDY AND SPECIALTY

20 TO 25 PSI

Too high: thin and poor coverage. Too low: thick and chunky



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MEASURE AT THE CAP

NOT THE COMPRESSOR

Cap pressure is 5 to 10 PSI lower

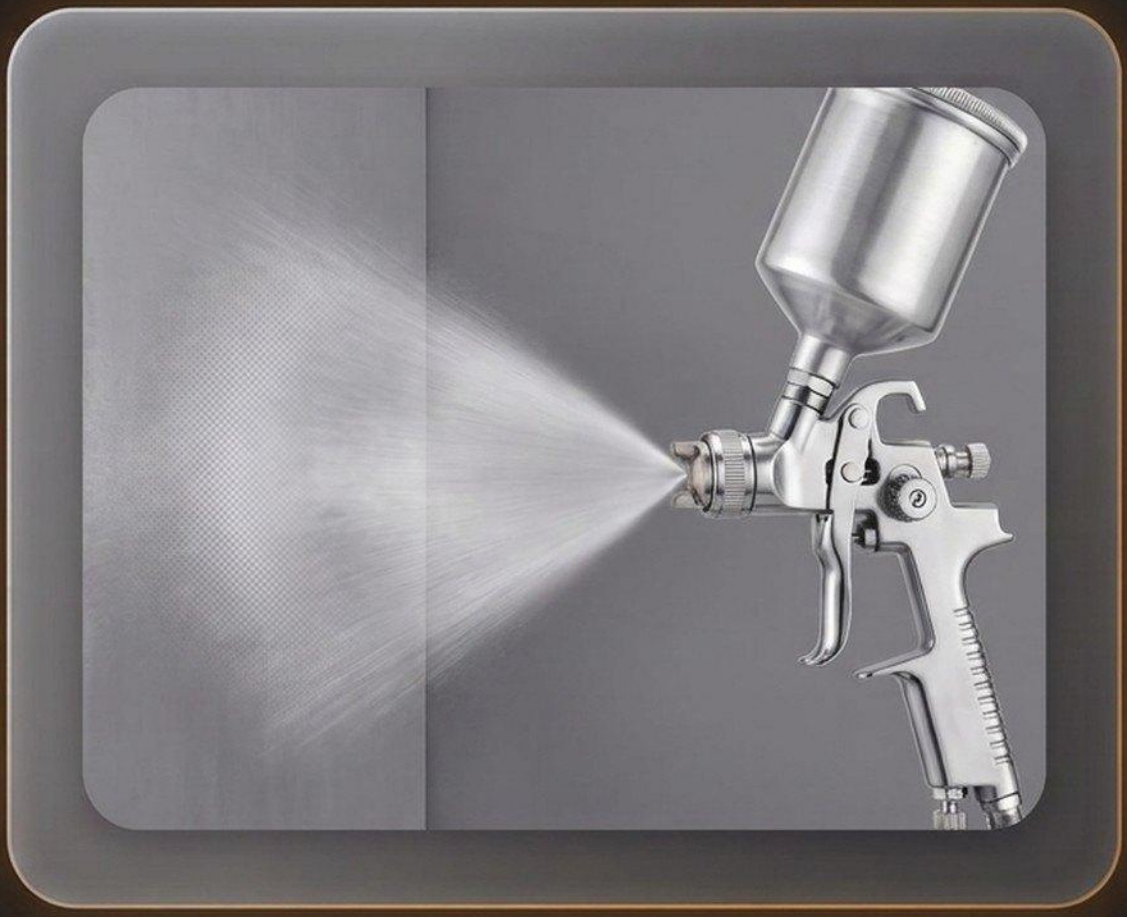


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6 TO 8 INCHES AWAY

PERPENDICULAR TO THE PANEL

Keep the gun moving at a steady speed

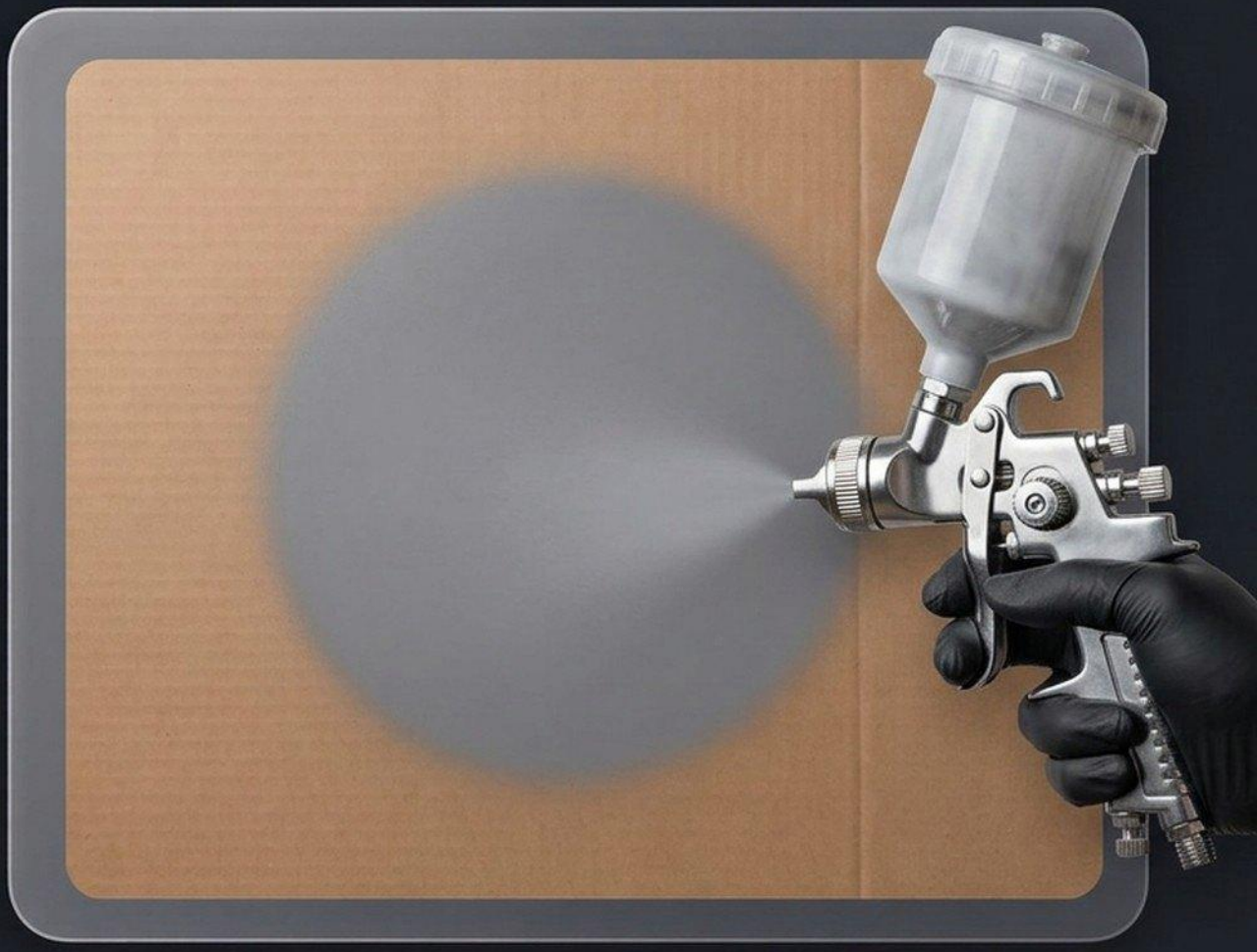


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TEST ON CARDBOARD

ROUND, EVEN, 4 TO 6 INCHES

Too wide: less pressure. Too tight: more pressure

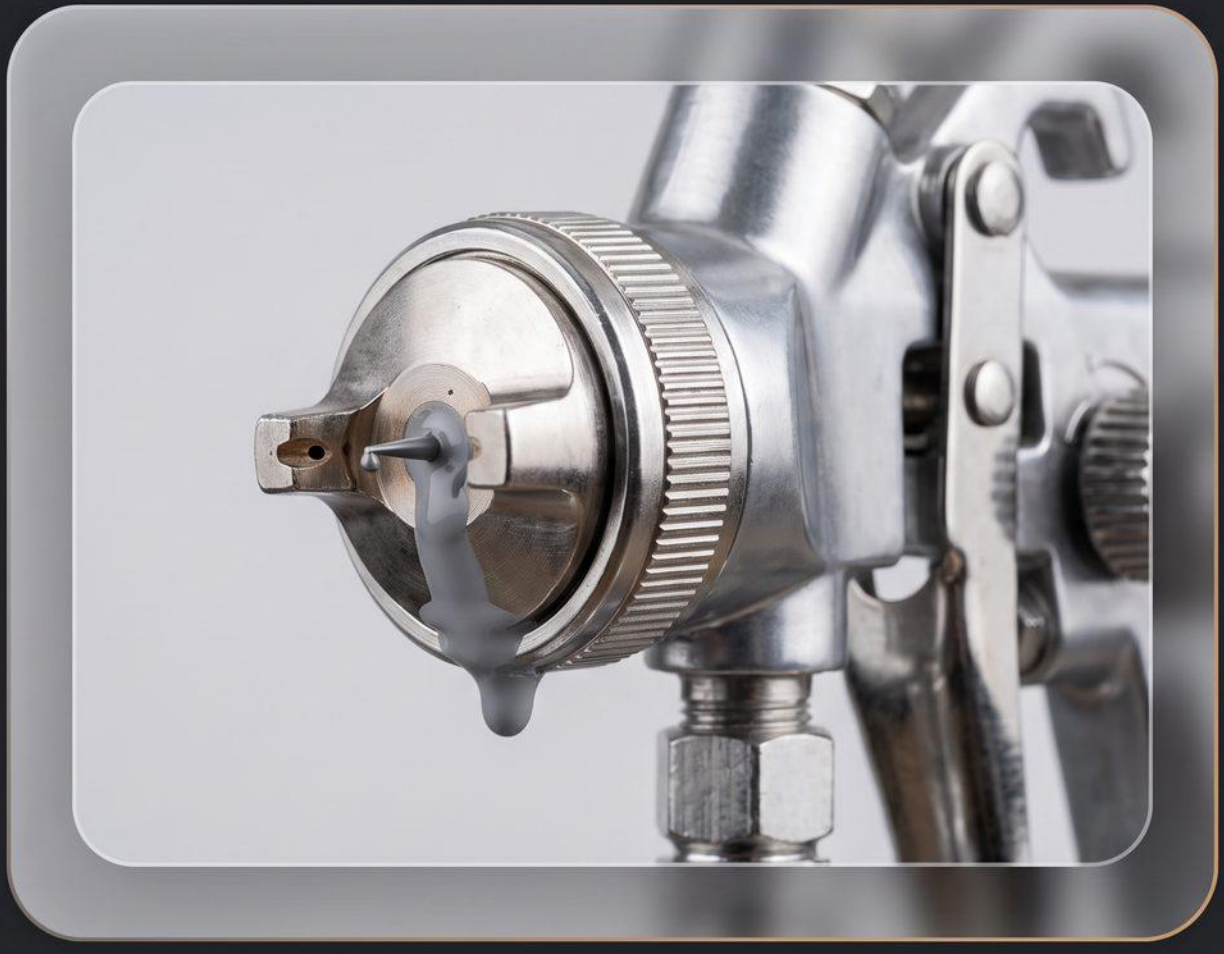


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FLUID CONTROL

1 TO 2 DROPS PER SECOND

Streaky? Clean the nozzle and needle



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READ THE FULL GUIDE

THESPRAYSOURCE.COM

/pages/spray-gun-setup



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