

WHICH PRIMER?

EPOXY, HIGH BUILD OR DTM

Spray cans and spray guns, one slide per case



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SPRAY CANS: ALWAYS 1K EPOXY

THE GROUND COAT UNDER EVERY COLOR

1 light coat, 5 minutes, 1 medium wet coat. Wait 1 hour



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HIGH BUILD ONLY FOR DAMAGE

CURB RASH, PITTING, SCRATCHES

2 to 4 coats, 5 to 15 minutes between



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SAND THE HIGH BUILD

320 TO 400 BEFORE EPOXY

600 before basecoat



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GRAY OR BLACK EPOXY?

**GRAY UNDER MOST COLORS
AND WHITE**

Black under dark and candy colors



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TOPCOAT WINDOW

15 MINUTES TO 24 HOURS

No sanding needed. Past 24 hours, scuff with 600



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SPRAY GUN: BARE METAL

HS EPOXY AP-5511, MIX 1:1

Topcoat wet-on-wet after 30 to 45 minutes at 68F



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OVER AN EXISTING FINISH

DTM PRIMER-SEALER AP-7541

4:1:1 as primer, 4:1:2 as sealer. Topcoat after 15 to 20 minutes



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ONE PRIMER, TWO JOBS

EPOXY PRIMER AP-5021, MIX 2:1

Primer filler: 2 to 3 coats. Sealer: add 25% reducer, 1 wet coat



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THESPRAYSOURCE.COM

/pages/paint-prep-101



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