

WET SAND AND POLISH

THE MIRROR FINISH STEPS

1500, 2000, 3000, compound, polish



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WAIT 12 HOURS AT 68F

48 IN A COLD GARAGE

HS Glamour and Euro clear. Rapid clear: 2.5 to 3 hours



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1500 GRIT, KEEP IT WET

STRAIGHT STROKES, 50% OVERLAP

Done when the whole panel is flat matte with no shiny spots



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GO EASY ON EDGES

CLEAR IS THINNEST THERE

See color on the paper? Stop. That spot needs reclear



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2000 GRIT

90 DEGREES TO THE LAST PASS

Done when the 1500 scratches become a finer haze



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3000 GRIT

OPTIONAL BUT RECOMMENDED

Faster compounding, fewer swirls



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COMPOUND

DA POLISHER, SMALL SECTIONS

About 2 by 2 feet. Keep it moving



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FINISHING POLISH

FINISHING PAD, THEN INSPECT

Removes micro swirls. Wipe with microfiber



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NEVER SAND DRY

NEVER SKIP GRITS

Keep pads clean



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